

Pigments suitable for Ceramics

Unless stated otherwise, the following pigments are stable for temperatures up to 1000 °C. As glazes and enamels can be very different in composition, all colors should be tested for stability before use. We definitely recommend tests prior to the final application.

Kremer-made and historic pigments

10000 Smalt, standard grind	10110 Lead Tin Yellow, dark
10010 Smalt, extra fine grind	10120 Lead Tin Yellow II
10060 Egyptian Blue (<i>stable up to 950 °C</i>)	10150 Pinkcolor
10071 – 10072 Han blue	10154 Pinkcolor dark
10100 Lead Tin Yellow, light	

IWA-ENOGU Colors from Japan

- all Glass powders (15221-15311) are suitable

Coloured Glass Powders

- all suitable, transforming temperature approximately 460-500 °C, expansion coefficient: $96 \pm 4 \times 10^{-7} K$

Earth Colors

- all suitable, but may change hue

40010-40090 French Ochres	40490 Rosso Sartorius, natural
40200 Ochre AVANA, greenish yellow	40510 Venetian Red
40214 Gold Ochre DD	40542 English Red Light
40215 Gelber Ocker SA	40545 English Red Dark
40220 Italian Gold Ochre Light	40610 Raw Umber, from Cyprus
40231 Brown Ochre light	40611 Raw Umber, light, from Cyprus
40241 Fawn Ochre	40612 Raw Umber, greenish, from Italy
40260 Satin Ochre	40623 Manganese Brown Intense
40280 Amberg Yellow	40630 Raw Umber, greenish dark
40301 Iron Oxide Ochre	40650 Chromite
40310 Dark Ochre German	40660 Raw Umber, dark
40320 Dark Ochre Italian	40700 Burnt Umber reddish
40392 Raw Sienna, French	40710 Burnt Umber, brownish
40400 Raw Sienna, Italian	40720 Burnt Umber, dark brown
40404 Raw Sienna Badia	40723 Burnt Umber, type B
40410 Raw Sienna, brownish	40730 Burnt Umber Light, reddish-brown
40420 Siena gebrannt HO	40810 Bohemian Green Earth
40430 Dark Burnt Sienna	40821 Green Earth from Verona
40440 Pompeii Red, burnt natural sienna	40850 Burnt Green Earth
40470 Burnt Sienna, from France	

Red Pigments

42060 Zirconium Red (<i>stable up to 1300 °C</i>)	42400 YInTiCo-Red (<i>stable up to 680°C</i>)
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Yellow Pigments

43200 Nickel-Titanium Yellow (<i>stable up to 500 °C</i>)	43500 Cobalt Yellow (<i>change of color → blue!</i>)
43210 Nickel-Titanium Yellow (<i>stable up to 500 °C</i>)	43870 Yellow Zircon
43300 Titanium Orange (<i>stable up to 500 °C</i>)	43880 Intensive Yellow (<i>stable up to 1250 °C</i>)

Green Pigments

44101	Cobalt Green PG 50 (stable up to 800 °C)	44140	Silva Green (stable up to 800 °C)
44105	Cobalt Green PG 50 bluish (stable up to 800 °C)	44151	Cobalt Green, bluish A
44110	Cobalt Oxide Green Blue (stable up to 500 °C)	44190	Pastel Green, Victoria Green
44130	Cobalt Bottle Green (stable up to 1250 °C)	44200	Chrome Oxide Green

Blue Pigments

45400	Zirconium Cerulean Blue (stable up to 1250 °C)	45720	Cobalt Blue Light
45700	Cobalt Blue Dark (stable up to 500 °C)	45730	Cobalt Cerulean Blue
45701	Cobalt Blue Dark, greenish (stable up to 500 °C)	45740	Cobalt Blue Greenish (stable up to 500 °C)
45702	Cobalt Blue, Sapporo	45750	Cobalt Turquoise Light
45710	Cobalt Blue Medium	45760	Cobalt Turquoise Dark
457141	Cobalt Blue, pale blue (stable up to 1250 °C)		

White Pigments

46200	Titanium White	46360	Kremer White (Zirconium silicate)
46280	Buff Titanium (may change hue)		

Black Pigments

47400	Spinel Black (stable up to 500 °C)	47501	Manganese Black
47420	Spinel Black No. 42 (stable up to 500 °C)	47510	Manganese Gray (stable up to 500 °C)
47430	Spinel Black No. 43 (stable up to 500 °C)	48447	Iron Oxide Black (stable up to 900°C)

Iron Oxide Pigments

- all suitable, but may change hue

Spinel Pigments

49700	Haematite-Chrome Oxide (stable up to 500 °C)
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