

87035 LASCAUX® Heat-Seal 375 Mixture

A 40 % solution is prepared as follows:

1. Put 1.65 kg Heat-Seal 375 Mixture (incl. resin which is enclosed in a small plastic bag) into a container with a lid and add 1.5 kg (i.e. 1.7 lt) of toluene.
2. Let the mixture soak for at least 12 hours.
3. Place the container into a water bath and heat the mixture to approx. 60°C (140°F) on an electric plate in a well ventilated room (no open flame). Keep the container lightly closed.
4. Stir mixture occasionally until a uniform solution is obtained.
5. Successively add 1 kg (or 1.4 lt) pure benzene 100/140 (naphtha) and stir until a homogenous solution is obtained.
6. It is recommended to warm the solution for the application as this facilitates the process (except during warm weather).
7. This preparation makes for approx. 4.15 kg (i.e. 5 lt) 40 % Heat-Seal adhesive 375 solution. Keep the container well sealed during the period of cooling.
8. For the application of the 40 % solution of Heat-Seal adhesive 375 refer to our data sheet.

Safety:

Please observe safety information on the safety data sheet.

Storage:

Keep containers closed, when not using the product. Keep in a cool and dry place.